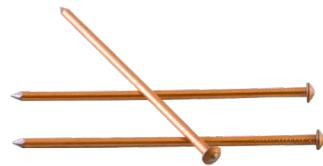


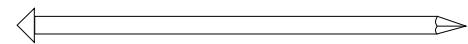
General description

- Quick and strong welding of pin on metallic surfaces such as air ducts
- Portable pinwelder PW-33 needed.
- Possibility to use CDW welder with a special gun and adapter
- Pin lengths ranging from 19 to 40 mm available (3/4" to 5")
- Locking washers and protective caps available as accessories (see T_NSC-CL-CAP)



Technical specification

Diameter	2 mm (3/32")
Standard lengths	from 19 to 140 mm (3/4" to 5")
Lengths on request	from 115 to 200 mm (4 1/2" to 7 7/8") (welding tip extension needed)
Material	copper coated steel



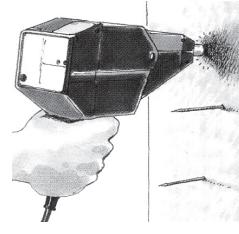
Storage

- Store in a dry place

Application



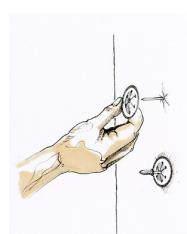
Insert the SP2-TC pin in the magnetised tip of the pinwelder PW-33.



Press the head of the PW-33 at right angle to the sheet metal and pull the trigger switch



Impale the insulation material on the pins



Secure with a CL locking washer.

Adjust the built-in-timer according to the thickness of the steel

If necessary cover the point with a protective CAP.